

**Amendments to the Claims:**

This listing of claims will replace all prior versions, and listings, of claims in the application:

**Listing of Claims:**

1. (Cancelled)
2. (Currently Amended) [~~A resin injection molded article according to~~] The casing part of the portable electronic device of claim [4] 34, wherein said [~~two-dimensional~~] reinforcing core material is one of a fiber material and [~~the~~] a fiber material impregnated with a resin, the fiber material comprising one of a woven fabric and a knitted fabric.
3. (Currently Amended) [~~A resin injection molded article according to~~] The casing part of the portable electronic device of claim 2, wherein said fiber material is selected from the group consisting of carbon fibers, glass fibers and aramid fibers.
4. (Currently Amended) [~~A resin injection molded article according to~~] The casing part of the portable electronic device of claim 2, wherein said fiber material is selected from the group consisting of synthetic fibers [~~including nylon or polyester~~] and natural fibers [~~including hemp or cotton~~].
5. (Currently Amended) [~~A resin injection molded article according to~~] The casing part of the portable electronic device of claim [4] 34, wherein said fiber material comprises metal fibers.
6. (Currently Amended) [~~A resin injection molded article according to~~] The casing part of the portable electronic device of claim [4] 34, wherein said fiber material is a fiber material impregnated with a thermoplastic resin.
7. (Currently Amended) [~~A resin injection molded article according to~~] The casing part of the portable electronic device of claim 6, wherein said thermoplastic resin is an acrylic resin,

polyamide resin, polyester resin, polypropylene resin, ABS resin, polycarbonate resin, polypropylene-ethylene resin or a modification or blend of these resins.

8. **(Currently Amended)** ~~[A resin injection molded article according to]~~ The casing part of the portable electronic device of claim 6, wherein at least one of said first and second resin surface layers and said fiber material-impregnating resin are composed of the same material.

9. **(Currently Amended)** ~~[A resin injection molded article according to]~~ The casing part of the portable electronic device of claim [4] 34, wherein at least one part of at least one of said first and second resin surface layers is a transparent resin layer.

10. **(Currently Amended)** ~~[A resin injection molded article according to]~~ The casing part of the portable electronic device of claim 9, wherein said [two-dimensional] reinforcing core material is provided with a design including at least one of a picture, a drawing, characters, and a pattern, and the transparent layer lies over said design.

11. **(Currently Amended)** ~~[A resin injection molded article according to]~~ The casing part of the portable electronic device of claim [4] 34, wherein said casing part comprise the entire casing for the [which is an] portable electronic device [casing or a part thereof].

12-15. **(Cancelled)**

16. **(Currently Amended)** ~~[A resin injection molded article according to]~~ The casing part of the portable electronic device of claim [45] 9, wherein said [two-dimensional] core material is a film, sheet, or net made of paper, plastic, metal, fiber product or a laminate thereof.

17. **(Currently Amended)** ~~[A resin injection molded article according to]~~ The casing part of the portable electronic device of claim [45 or] 16, wherein said [two-dimensional] core material is provided with a design comprising at least one of a picture, a drawing, characters, and a pattern.

18-33. (Cancelled)

34. (New) A casing part for a portable electronic device, comprising:  
a reinforcing core material having a curved shape and at least two surfaces;  
a first resin surface layer covering a first of the at least two surfaces of said core material;  
a second resin surface layer covering a second of the at least two surfaces of said core material on a side opposite to said first surface, said second resin surface layer being integrated with said first resin surface layer on at least a part of said second resin surface layer; and  
a resin-made structural member formed integrally with at least one of said first and second resin surface layers and protruding from said at least one of said first and second resin surface layers.

35. (New) The casing part for a portable electronic device according to claim 34, wherein said structural member includes at least one selected from the group consisting of a casing screw boss, a slide stopper structure, a partition, a reinforcing rib and a part anchoring structure.

36. (New) The casing part for a portable electronic device according to claim 34, wherein said second resin surface layer is integrated with said first resin surface layer such that the core material is fully covered.

37. (New) The casing part of a portable electronic device of claim 4, wherein the synthetic fibers comprise at least one of nylon and polyester.

38. (New) The casing part of a portable electronic device of claim 4, wherein the natural fibers comprise at least one of hemp and cotton.

39. (New) A method for fabricating a casing part of a portable electronic device, comprising:

providing a reinforcing core material into a first mold;

setting a second mold on a first surface of the core material, said second mold having a first hole for injecting a resin;

injecting a resin from the first hole to construct a first resin surface layer covering the first surface of the core material;

changing the first mold to a third mold and setting the third mold on a second surface of the core material which is different surface of the first surface, the third mold having a second hole for injecting a resin; and

injecting a resin from the second hole to construct a second resin surface layer covering the second surface of the core material, the second resin surface layer being constructed integrally with the first resin surface layer on at least a part of the second resin surface layer.

40. **(New)** The method of claim 39, wherein at least one of said second mold and said third mold has at least a cavity to form a protruded resin structure integrally with the first resin surface layer or the second resin surface layer.